

UNIVERSITÀ DEGLI STUDI DI PADOVA

ThermoBot project presentation MANUFUTURE 2013, 6-8 October 2013, Vilnius, Lithuania











Università degli Studi di Padova

Goals

- Develop a fast, reliable and non-polluting quality inspection system for metal and carbon fiber parts
 - Based on heat transfer rather than particle inspection
 - Short inspection time
 - Can handle parts of complex geometry
 - Defects at micrometric scale
 - Deep knowledge of the inspection process (parts, workcell)





UNIVERSITÀ **DEGLI STUDI DI PADOVA**

System overview

IAS-LAB

- Robot-driven process
- Thermal excitation methods:
 - Laser
 - Pulsed phase thermography
- Thermocamera



Viewpoint and

Off-line adaptation

- Automatic path generation
- Autonomous path replanning based on defect classification output



MANUFUTURE 2013, 6-8 October 2013, Vilnius, Lithuania



Università degli Studi di Padova

Results

- Complete simulation of the workcell
- Path planning for complete inspection of complex parts like a crankshaft
- Crack detection on metal parts
- Pulsed phase thermography being developed





MANUFUTURE 2013, 6-8 October 2013, Vilnius, Lithuania



Università degli Studi di Padova

Project partners

IAS-LAB



InfraTec



BENTELER-SGL AUTOMOTIVE COMPOSITES







MANUFUTURE 2013, 6-8 October 2013, Vilnius, Lithuania